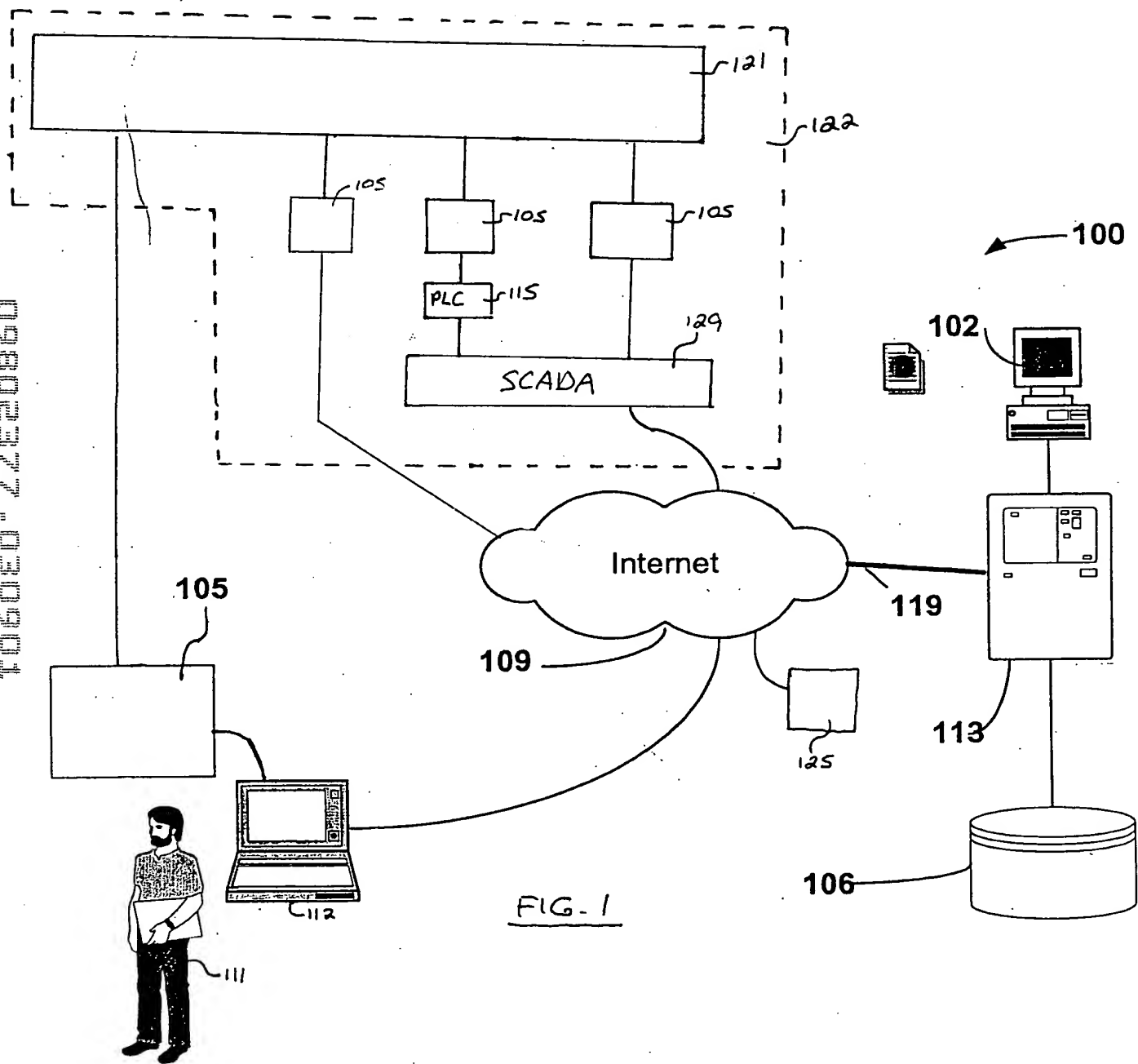
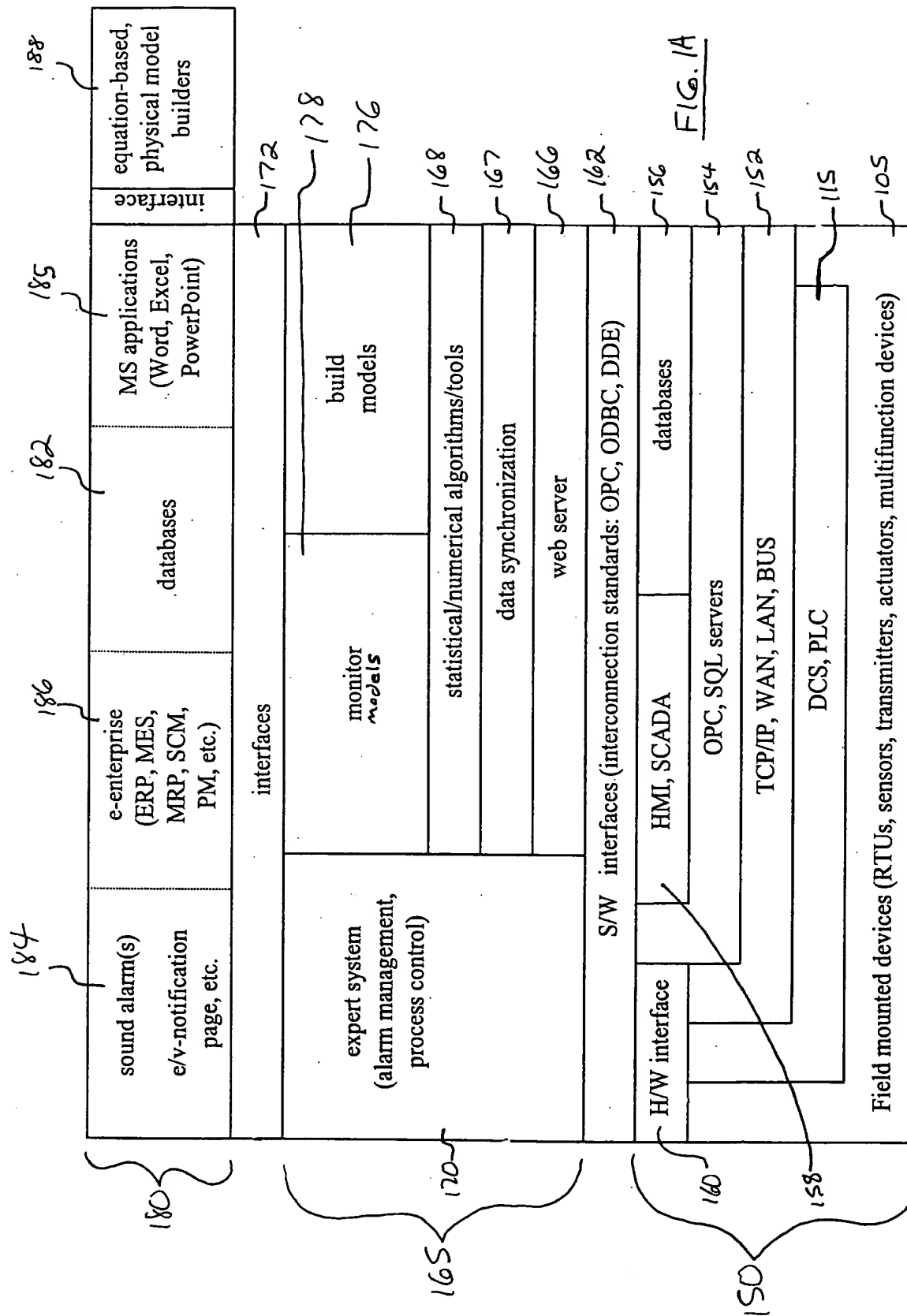


FIG. 1





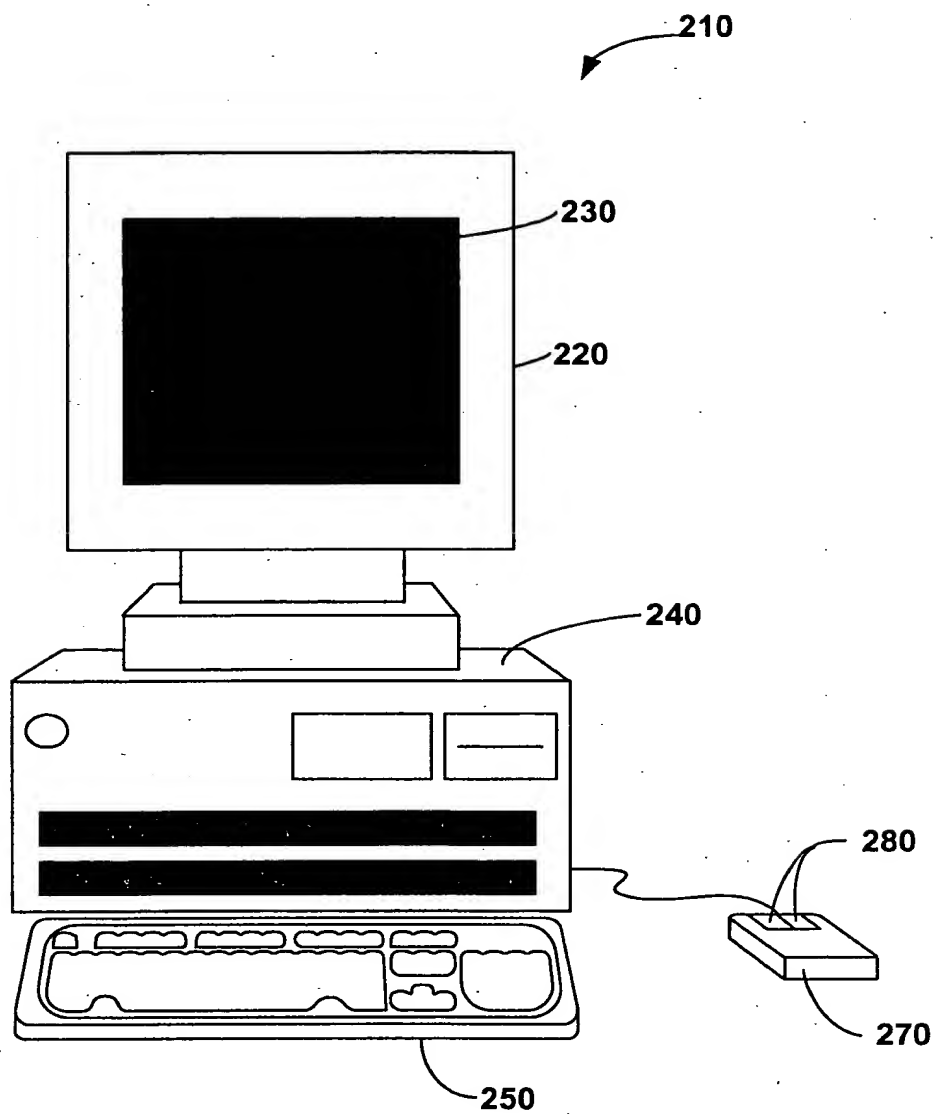


FIG. 2

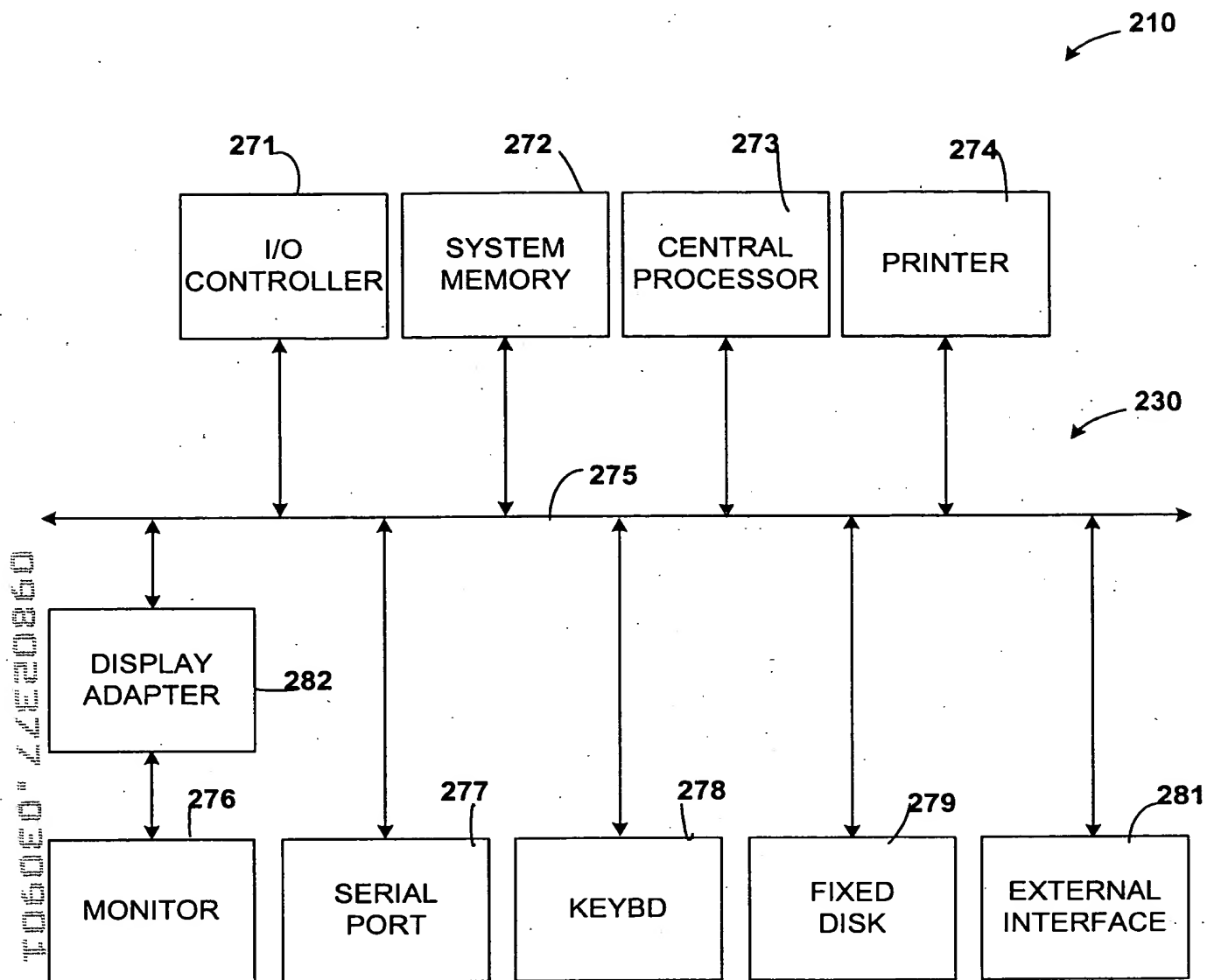


FIG. 2A

FIG. 3

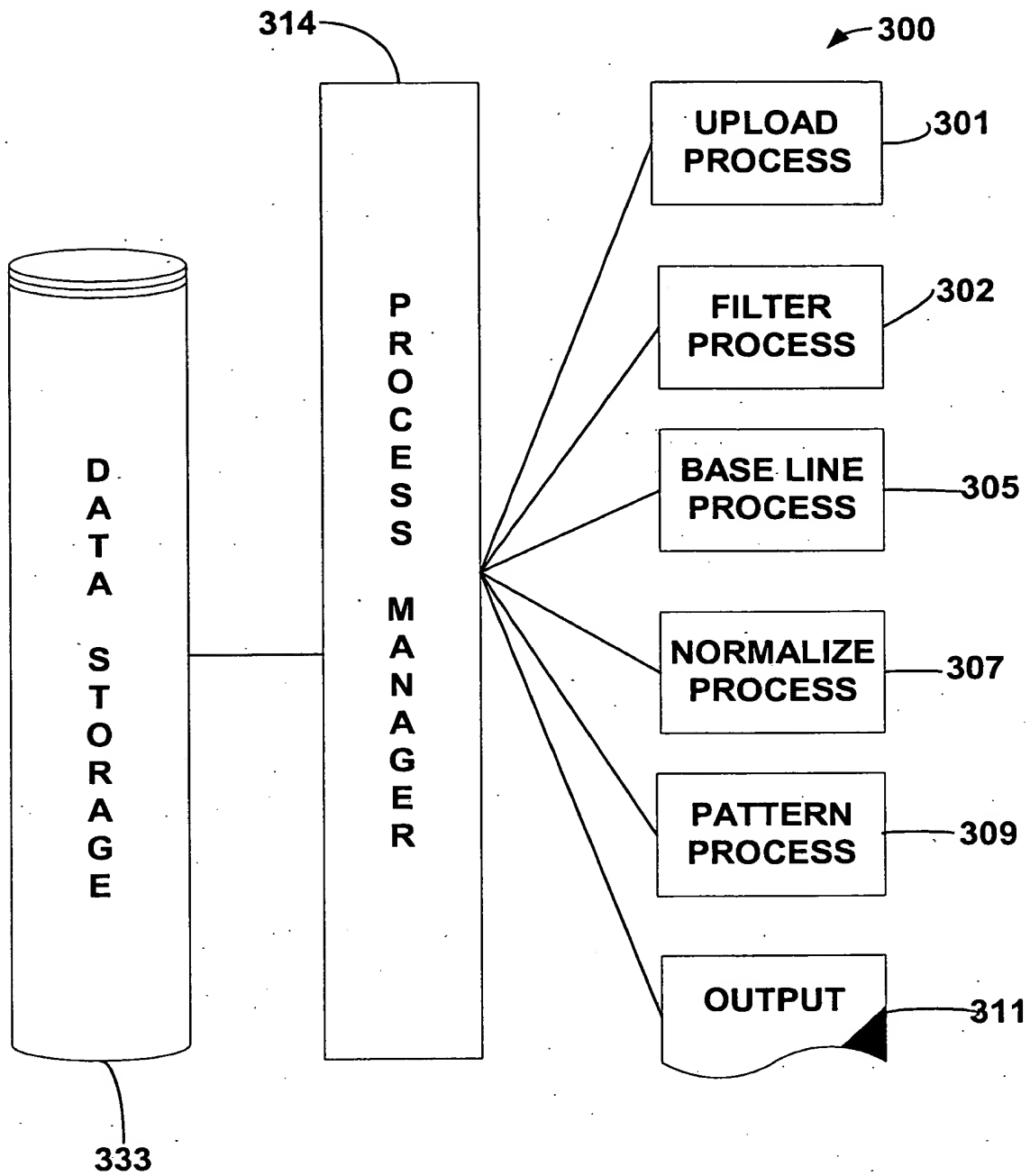


FIG. 3

FIG. 3A

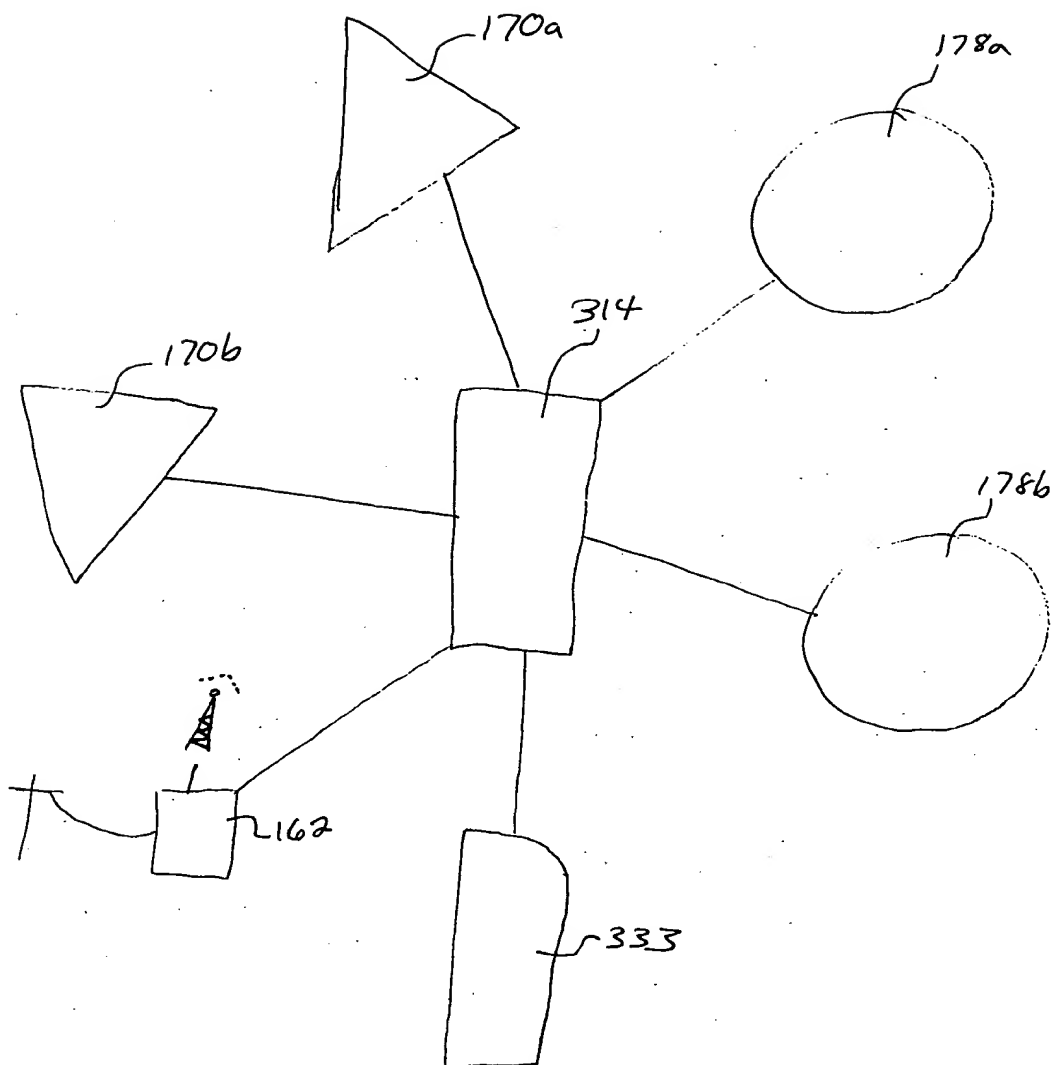


FIG. 3A

FIG. 3B

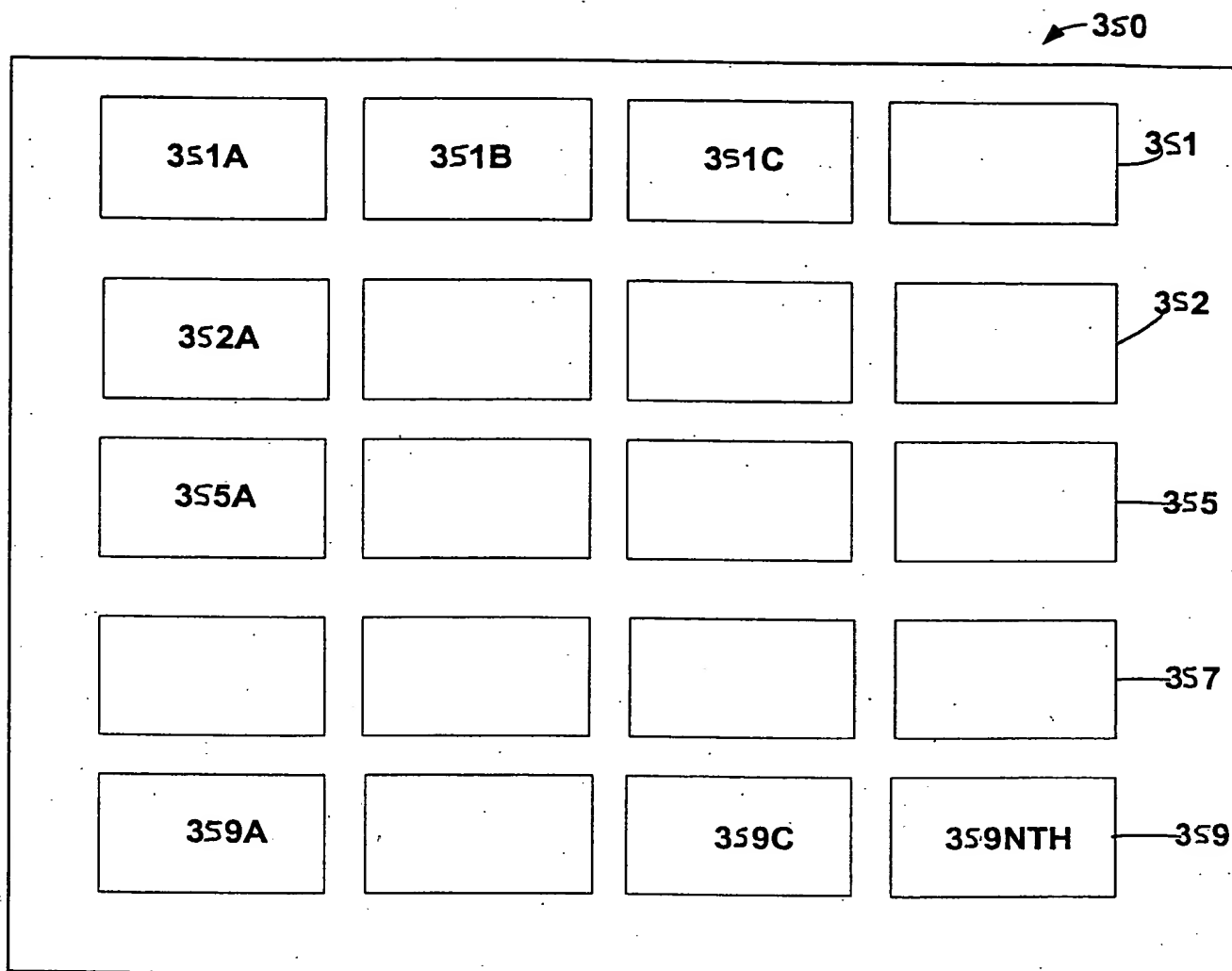
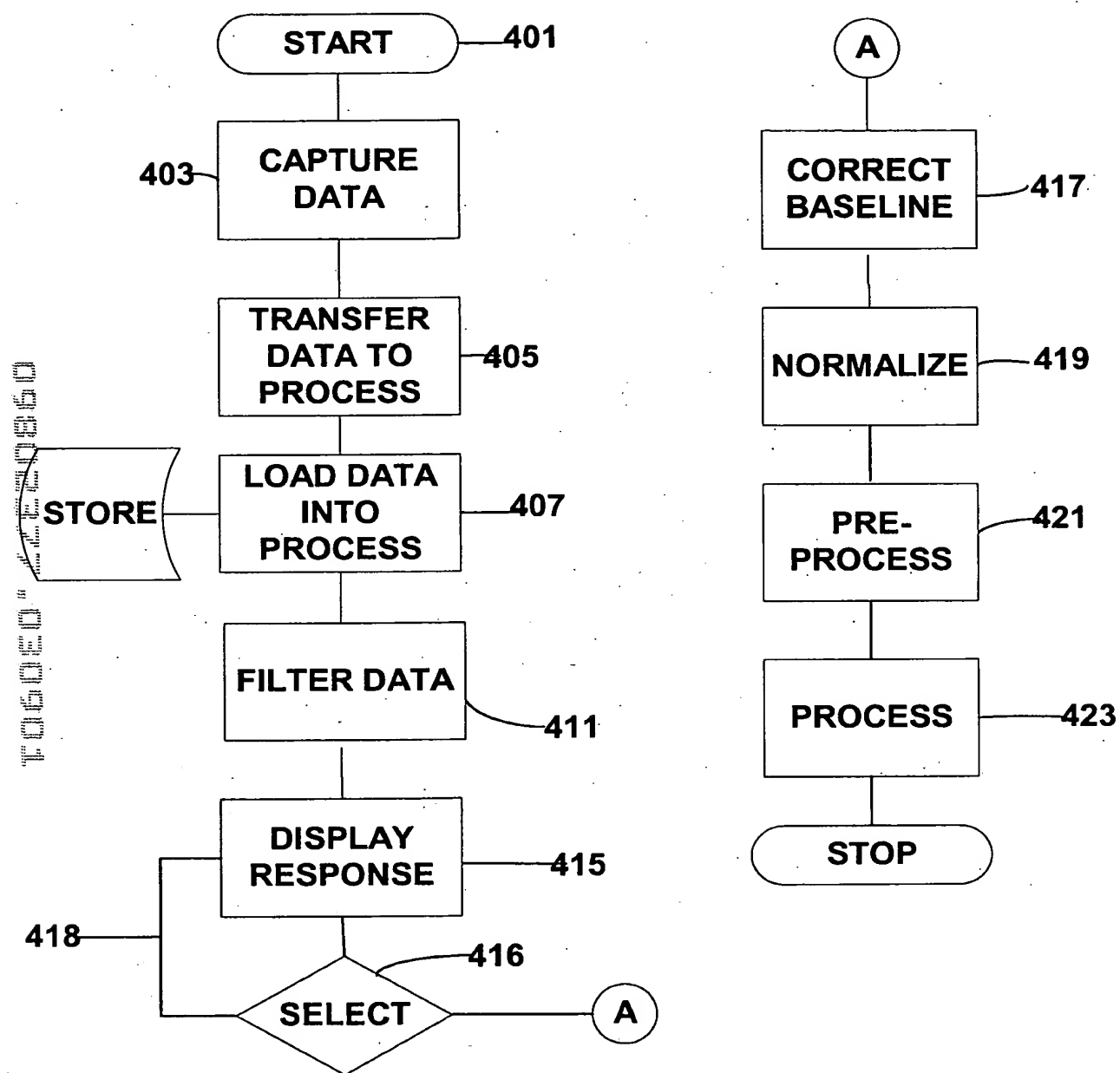


FIG. 3B

400



TOP SECRET

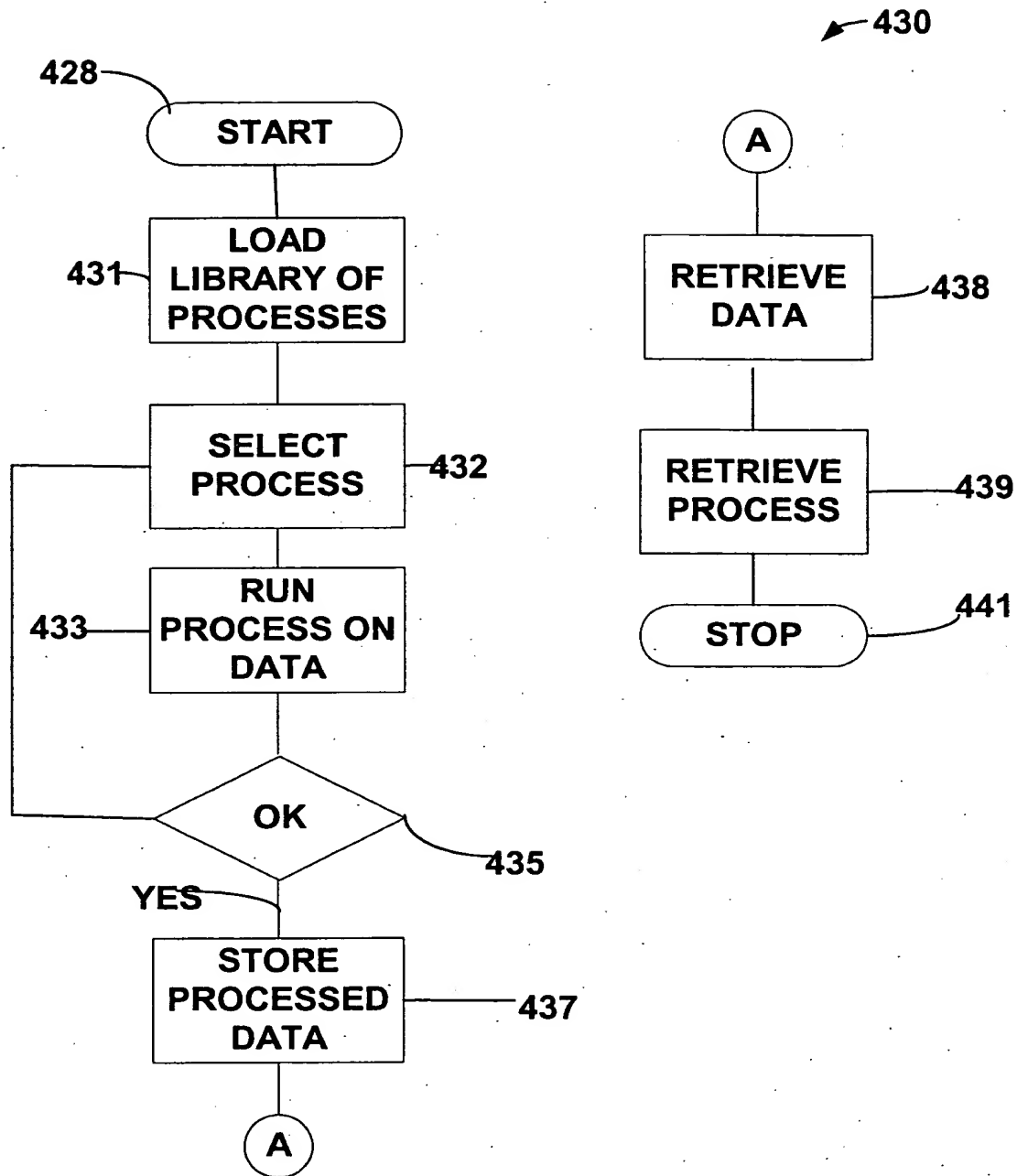


FIG. 4B

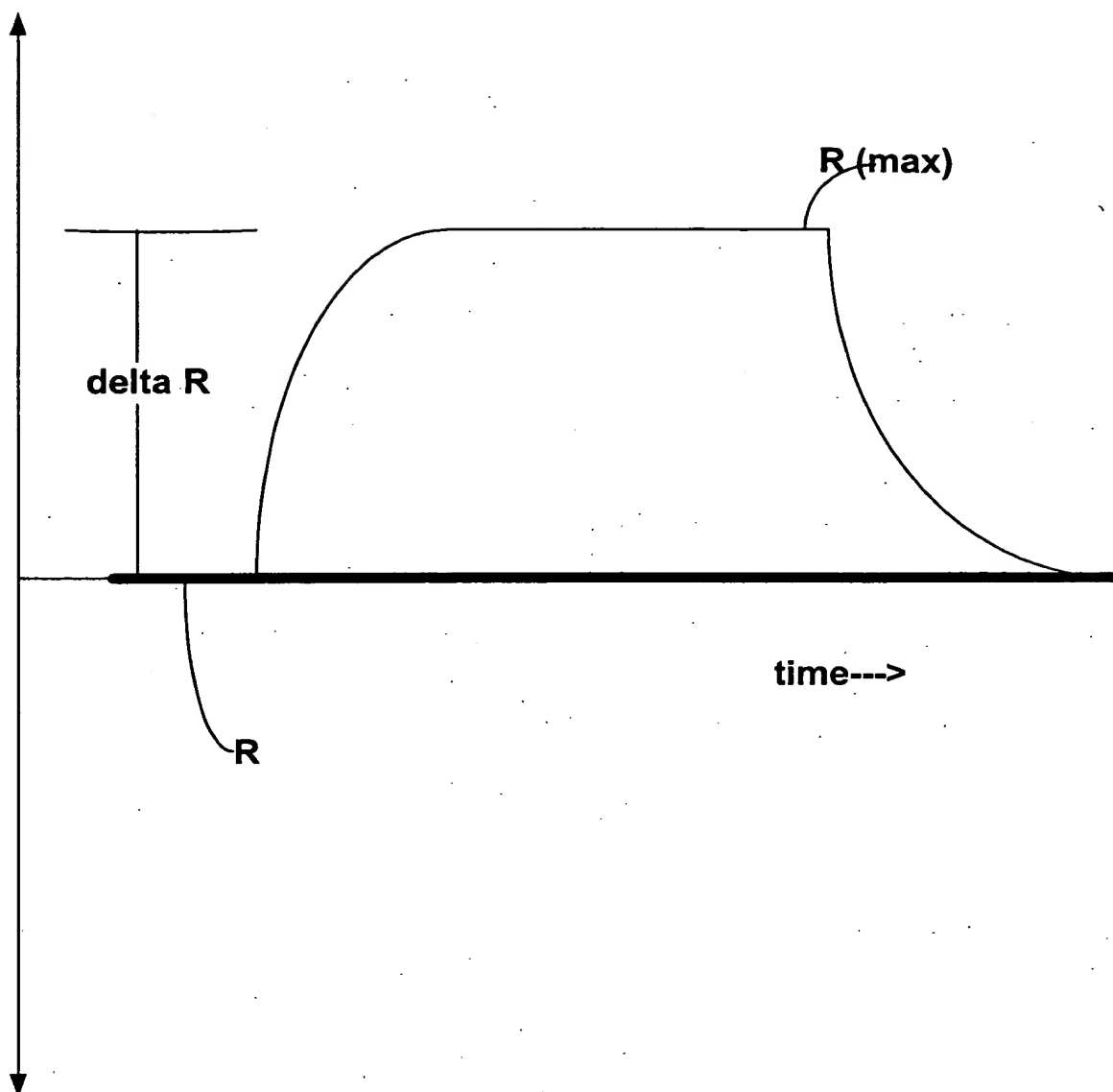


FIG. 4C

FIG. 4D

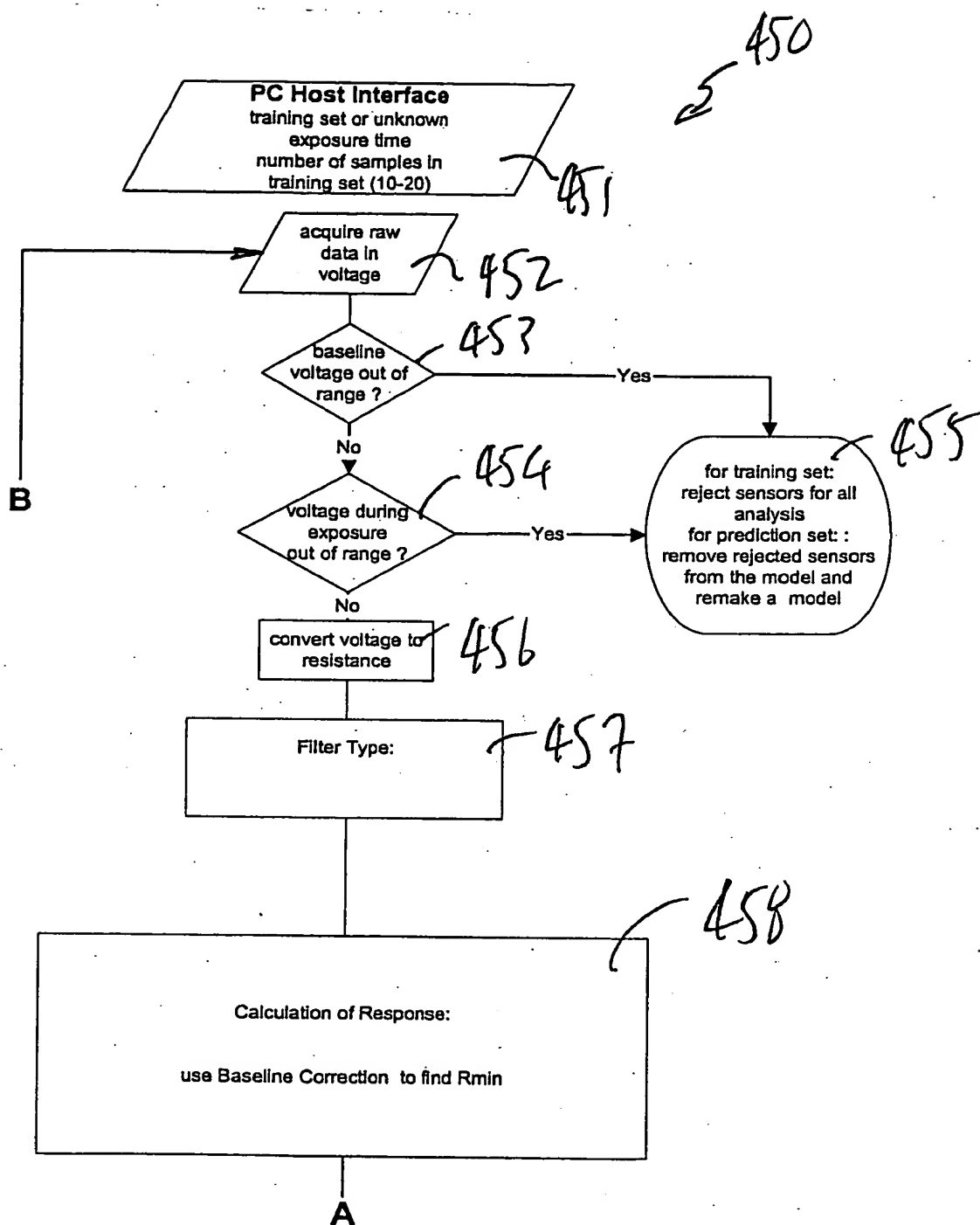


FIG. 4D

```
graph TD
    A((A)) --> D1{Training Set? 459}
    D1 -- YES --> D2{finished all repeats in all analytes 461}
    D2 -- No --> B((B))
    D2 -- Yes --> D3{Outliers 463}
    D3 -- find outliers --> C[retake samples in the classes with outliers 465]
    C --> B
    D3 -- No --> D4{Importance Index 466}
    D4 -- No --> D5{ignore rejected sensors 473}
    D5 --> D6{Discrimination 471}
    D4 -- Yes --> D6
    D6 -- No --> D6
    D6 -- Yes --> E[choose algorithm 470]
    E --> F[Pattern Recognition Cross Validation 469]
    F --> D7{training set? 468}
    D7 -- Yes --> F
    D7 -- unknown --> G[Pattern Recognition use chosen algorithm and final model 475]
    D7 -- No --> H[Postprocess Signals first 1-Norm then Autoscaled 467]
    H --> D8{Confidence Level < 3 sigma 477}
    D8 -- Yes --> I[Make Prediction and report probability 479]
    D8 -- No --> J[Report the name & probability of the closest class 478]
    J --> I
    G --> I
    I --> K[calculate 476]
```

FIG. 4E

Tool Software Users

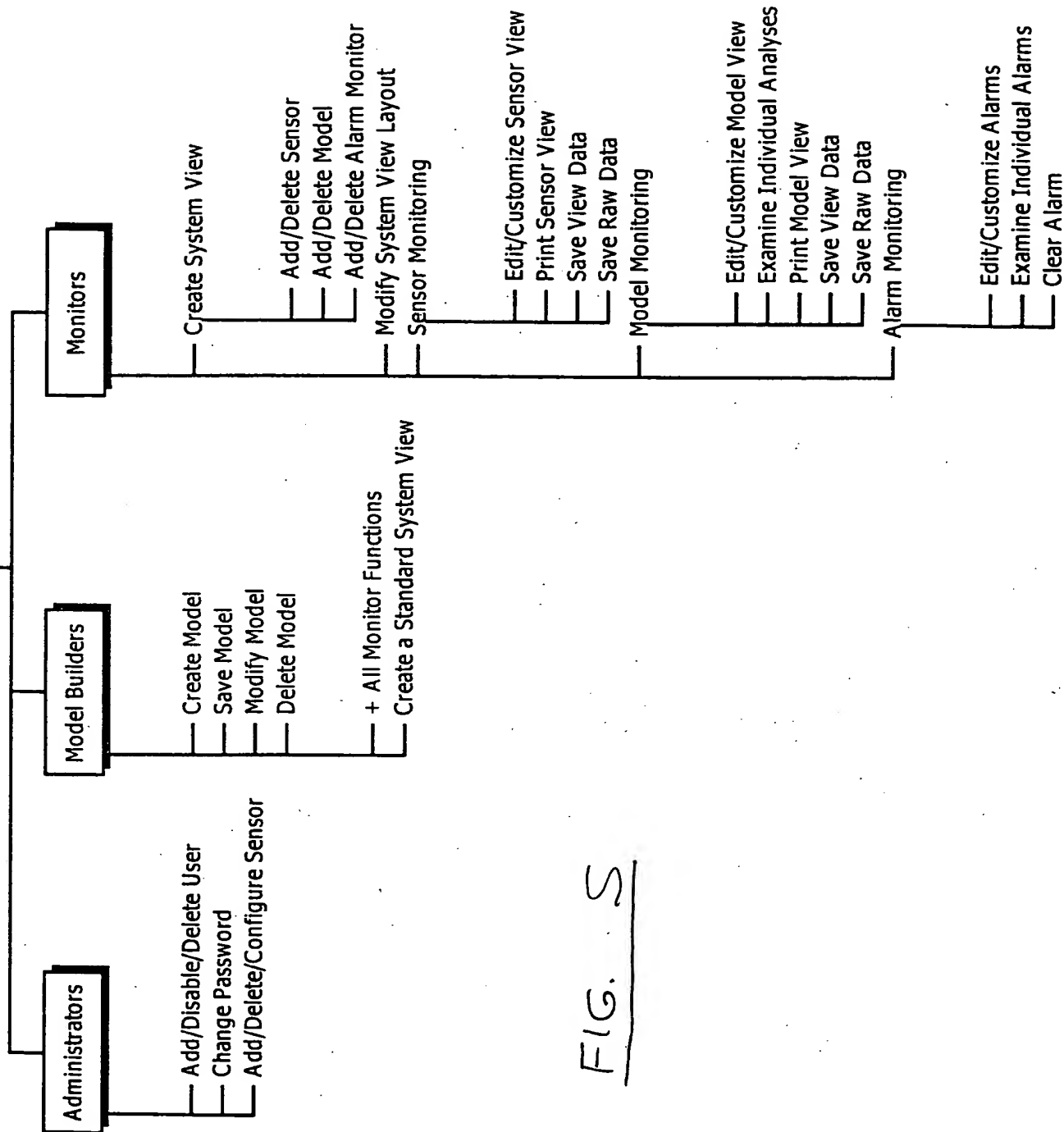


FIG. S